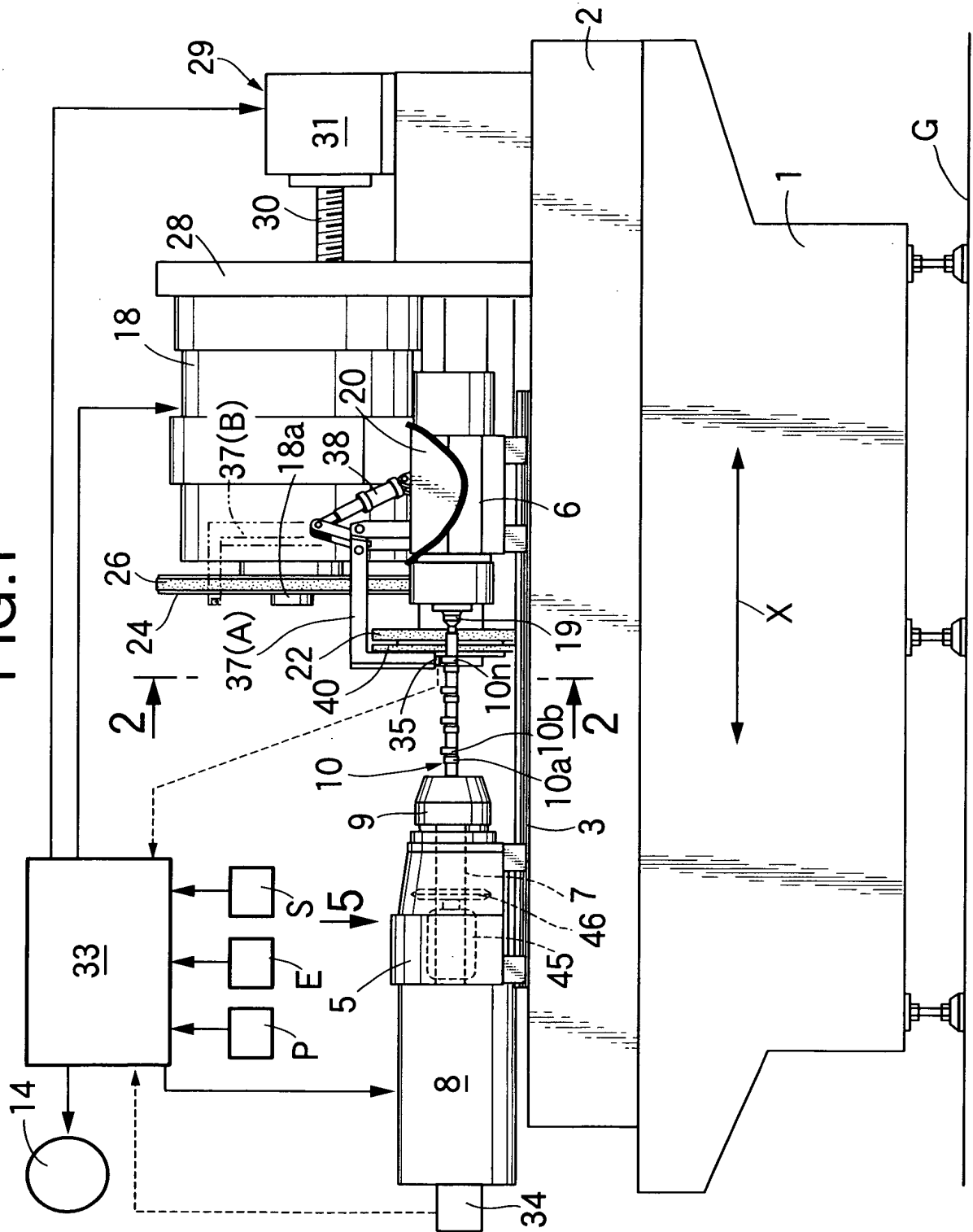


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FIG. 1



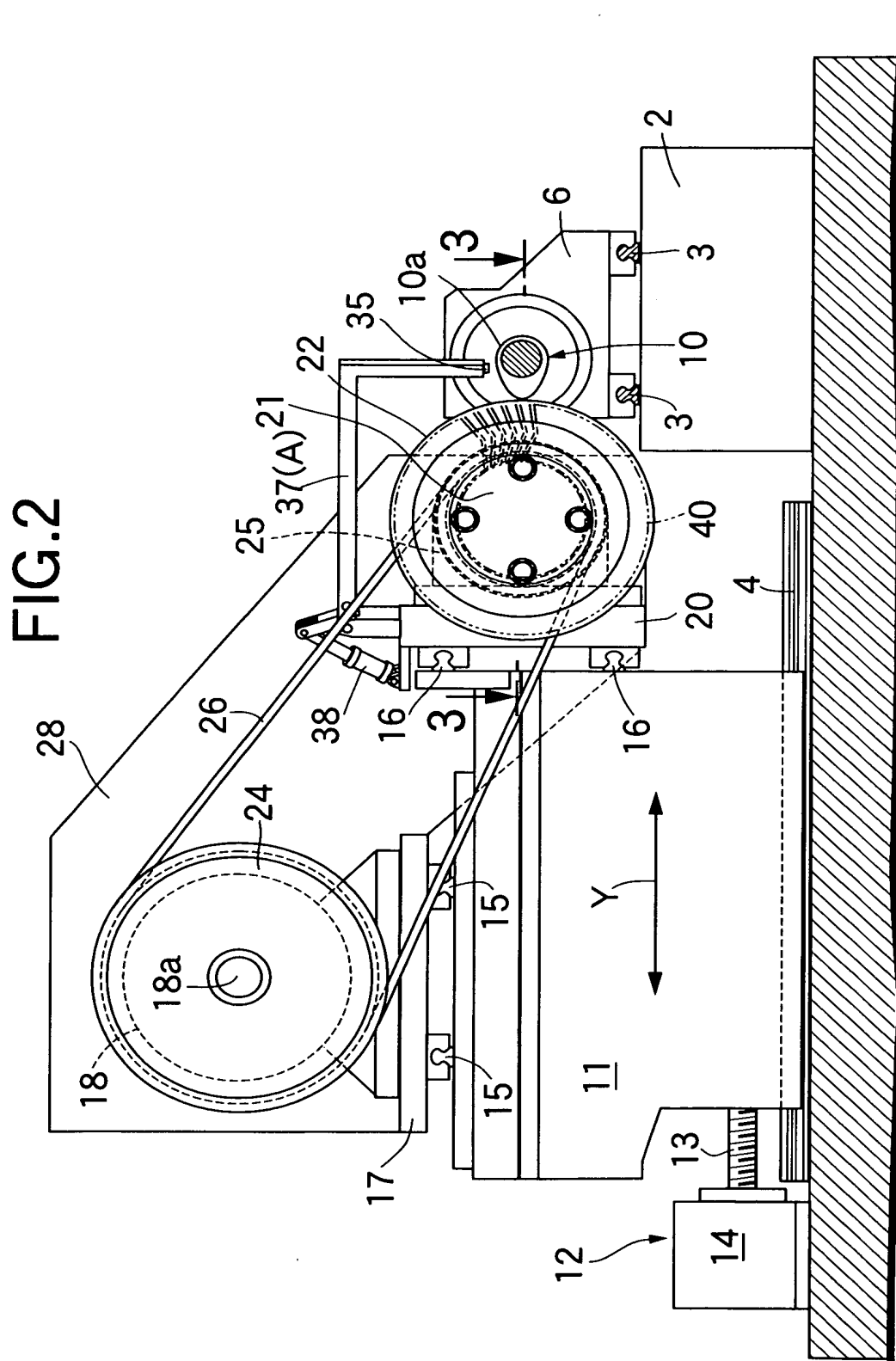
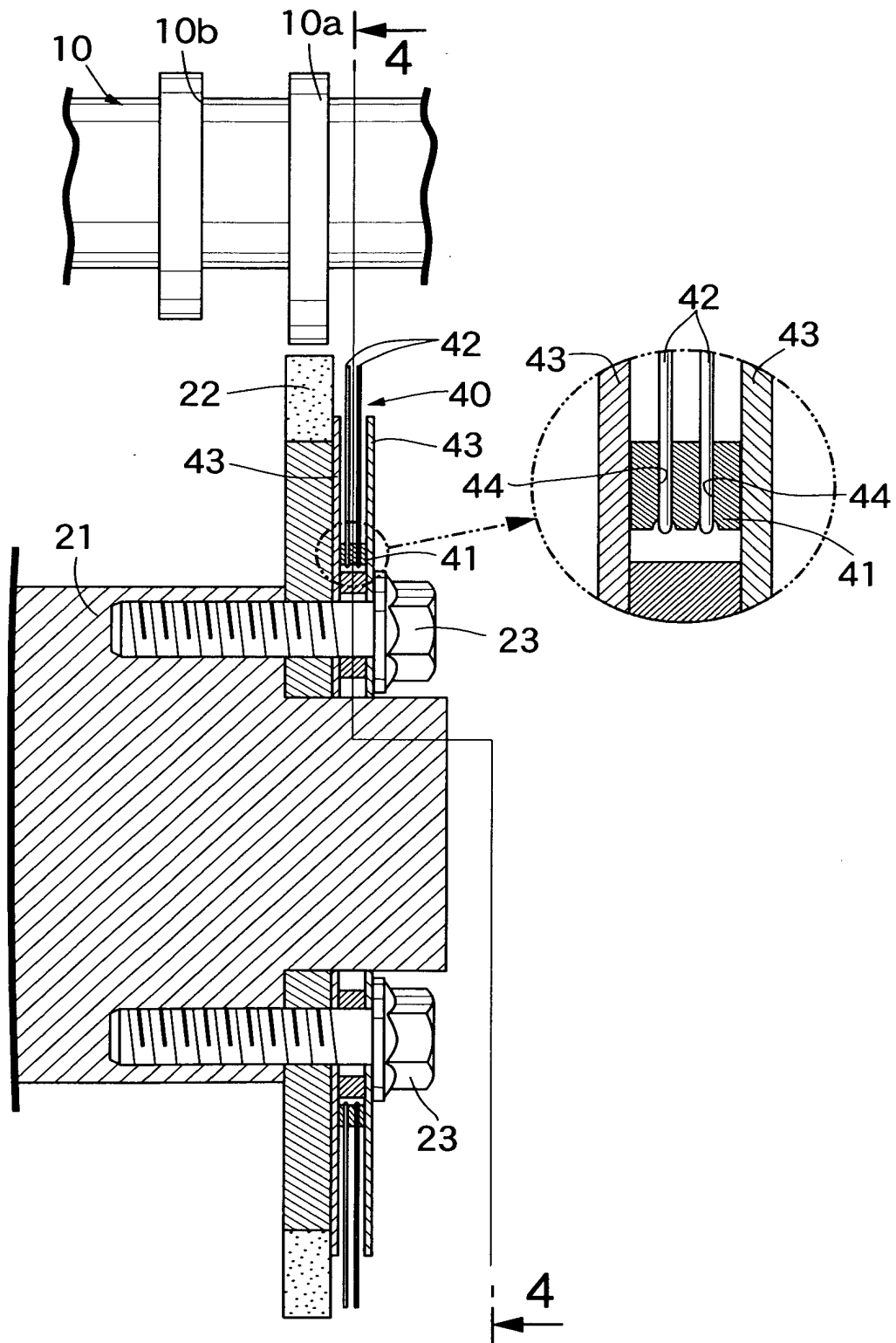


FIG.3

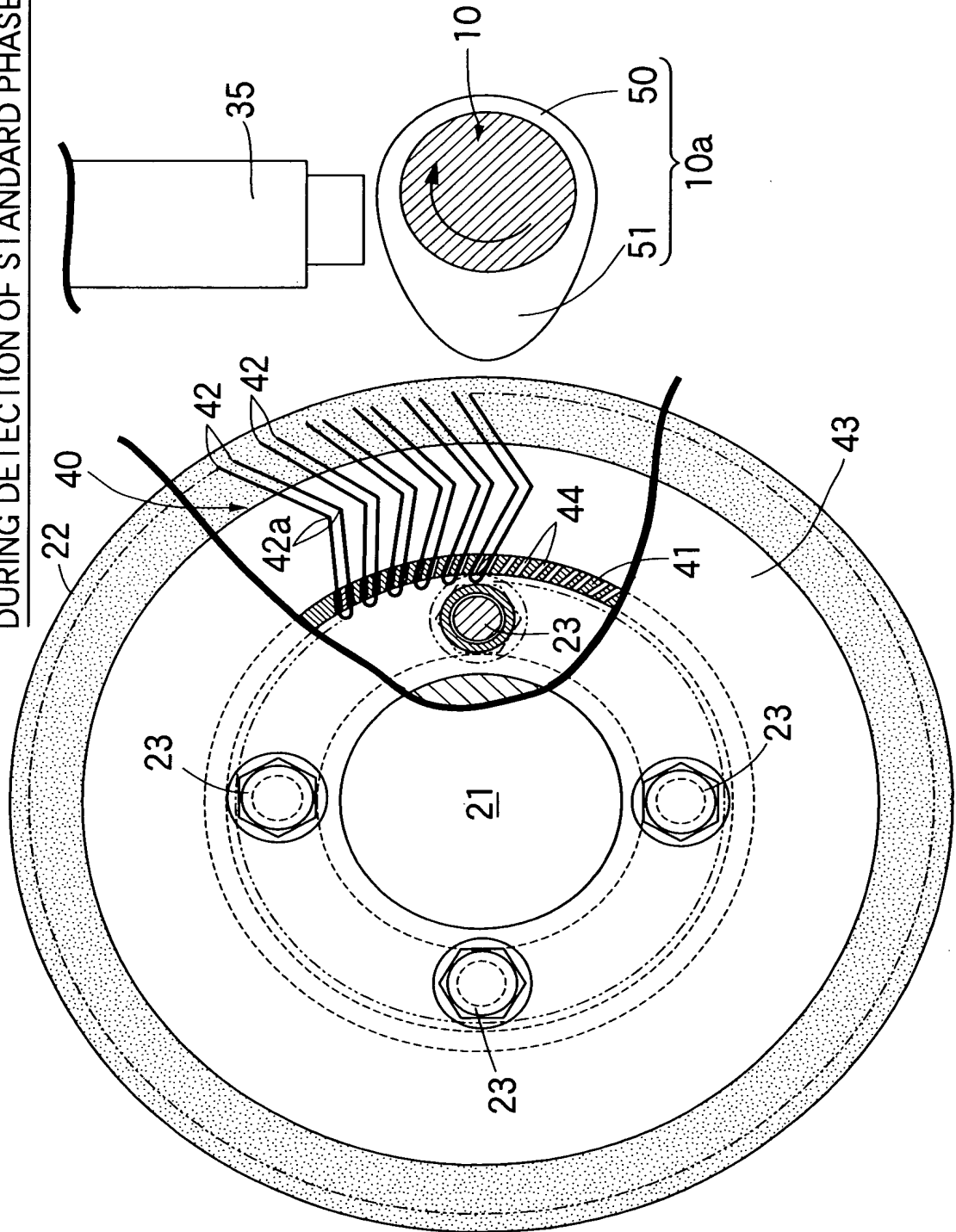


**BEST AVAILABLE COPY.**

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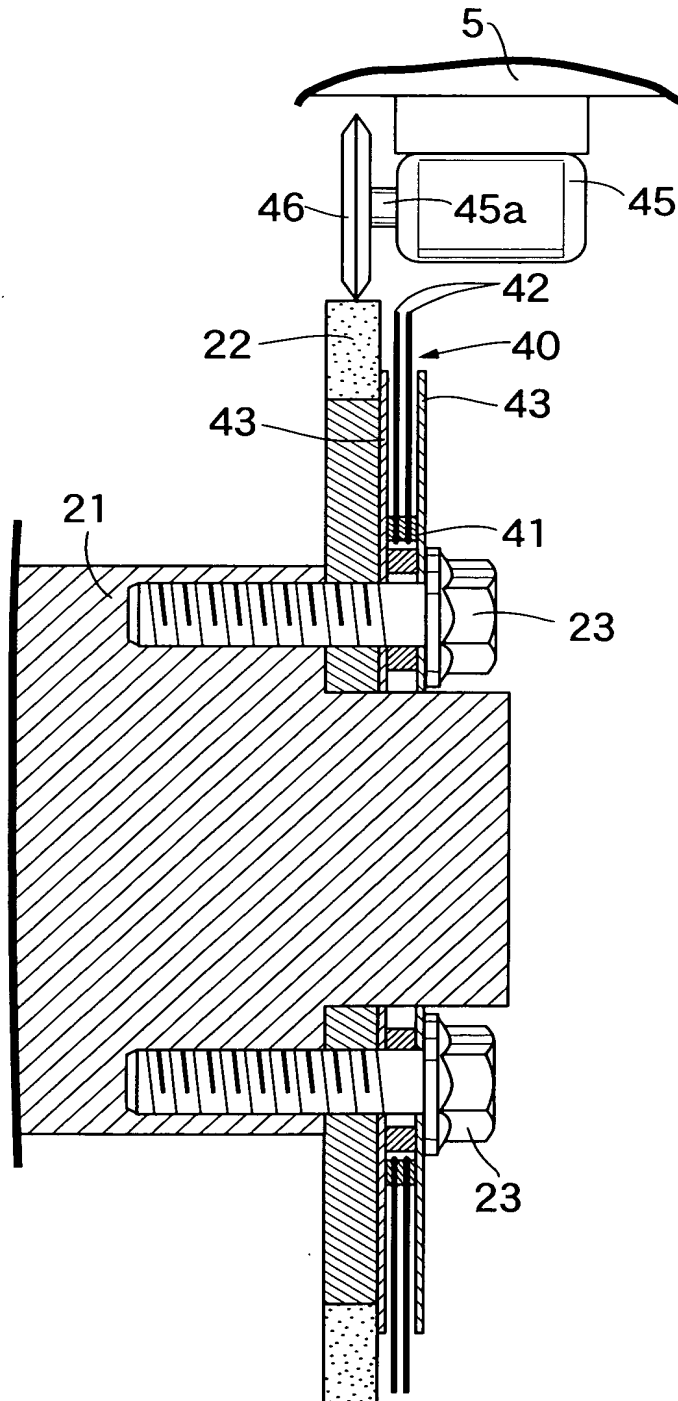
FIG. 4

DURING DETECTION OF STANDARD PHASE



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**FIG.5**  
DURING DRESSING



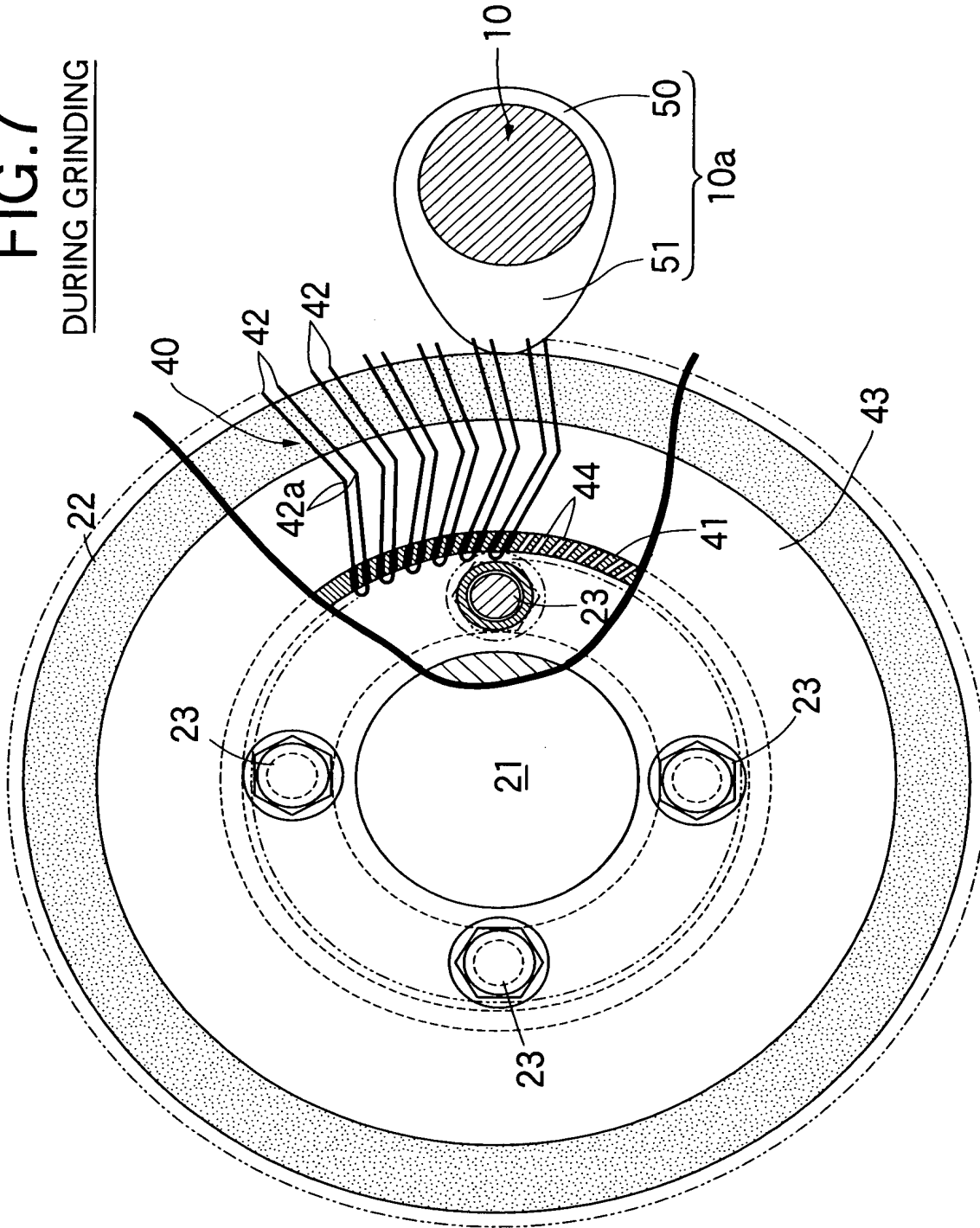
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**FIG.6**

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**FIG. 7**  
DURING GRINDING



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FIG.8

